

**Matreial Data Sheet** 

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

# Tepla® T8240GF

## Material Description:

Tepla® T8240GF is a Thermoplastic Polyimide (TPI) product filled with 40% glass fiber. Characteristics include: UL94 V-0.

Material Status	Commercial: Active		
Availability	Asia Pacific		North America
	• Europe		Latin America
	Middle East		<ul> <li>Africa</li> </ul>
Filler/Reinforcement	<ul> <li>Glass Fiber, 40% Filler by W</li> </ul>	'eight	
Features	High Strength		<ul> <li>High Rigidity</li> </ul>
	<ul> <li>Creep Resistant</li> </ul>		<ul> <li>Heat Resistant</li> </ul>
	<ul> <li>Low Temperature Resistan</li> </ul>	t	<ul> <li>Wear Resistant</li> </ul>
	<ul> <li>Electrical Insulation</li> </ul>		<ul> <li>Flame Retardant</li> </ul>
	Chemical Resistant		<ul> <li>Good Dimensional Stability</li> </ul>
RoHS Compliance	<ul> <li>RoHS Compliant</li> </ul>		
Processing Method	Injection Molding		
Physical Properties	Typical Value		Test Metho
Specific Gravity	1.63	g/cm <sup>3</sup>	ASTM D7
Molding Shrinkage (3.2mm)	0.3	%	ASTM D9
Moisture Content	0.01	%	
Hardness	Typical Value	Unit	Test Metho
Hardness (Rockwell, R)	124		ASTM D7
Mechanical Properties	Typical Value	Unit	Test Metho
Tensile Modulus	15000	MPa	ASTM D6
Tensile Strength	194	MPa	ASTM D6
Tensile Elongation	2	%	ASTM D6
Flexural Modulus	13500	MPa	ASTM D7
Flexural Strength	310	MPa	ASTM D7
mpact Properties	Typical Value	Unit	Test Metho
Notched Izod Impact (3.2mm)	150	J/m	ASTM D2
Unnotched Izod Impact (3.2mm)	1180	J/m	ASTM D48
Flammability	Typical Value	Unit	Test Metho
Ignition Resistance <sup>1</sup>			
Flammability (1.5mm)	V-0		ASTM D38
Thermal Properties	Typical Value	Unit	Test Metho
Deflection Temperature Under Load	>316		ASTM D6
1.8MPa			
Processing Information	Typical Value		
Injection Pressure	138 to 193	MPa	
Melt Temperature	400 to 416	$^{\circ}$	
Mold Temperature	178 to 232	${\mathbb C}$	
Drying Temperature	204	$^{\circ}$	
Drying Time	6	hr	
Moisture Content	0.01	%	
Dew Point	-40	$^{\circ}\mathbb{C}$	

Notes: Desiccant Type Dryer Required.

## NFD ADVANCED COMPOSITES

Tepla® T8240GF

#### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南 、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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感谢您访问新孚达(NFD)! 我们秉承"New Formula Designer"的发展理念,将科研创新与生产应用紧密相连,无论您是设计师、工程师或者是采购专家,我们都可以帮助您拓展业务并获得新的灵感 。 我们坚持诚信、合作、效率、创新的核心价值观,始终把客户放在第一位。相比于我们的竞争对手,我们专注于为您提供更先进的技术配方、更优质的产品,更好的解决方案及更周到的售后服务,我们懂市场、我们懂产品、我们更懂你们。

## CONTACT:

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<sup>&</sup>lt;sup>1</sup> This rating is not intended to reflect hazards of this or any other material under actual fire conditions.